

Standard Terms of Assembly 2024

The assembly and dismantling of installations are carried out according to technical drawings, instructions, or available floor plans. Modifications contrary to the concluded agreement, or, the conduct of works, which do not belong to the terms of assembly have to be discussed with us prior to the start of work and to be separately ordered to us.

As far as possible we are recommending providing our collaborators with a lockable room and some washing facilities. The assembly supervisor has to be instructed of the prevailing safety regulations and instructions by the customer as far as those have to be observed by us.

The customer has to provide scaffoldings and hoisting devices that are possibly necessary in case nothing else has been otherwise agreed. Excavation, masonry, concrete and chasing works, as well as the drilling of anchor holes and bolts are taken in charge by customer. Auxiliary materials, like compressed air and current supply have to be provided at no charge to the assembling site.

The customer has to fulfill at his own charge following services, in particular the transport of all parts to the site of installation, and possibly the safer storage of those avoiding any harmful impacts. In case personnel are needed for assistance and who would work as specified by our assembly supervisor, we will not assume any liability for them, just as well, when our team is working according to the instructions of the customer.

General conditions

- Place and height of installation must have a free and safe access.
- Before starting assembly the installation must be activated and secured by the customer.
- Regarding assembly work which has to be executed on high places appropriate hoisting work platforms or scaffoldings as well as hoist for material handling (reel/ pallet) have to be provided by the customer at the mounting height.
- The connection and disconnection of electrical cables and the fixed installations of cables are executed by the customer.
- During the complete period of assembly authorized personnel of customer who can operate/process the installation or answer questions has to be available on demand.
- The assembling costs are calculated considering the arrival/ departure dates and, when necessary, overnight stays, related to a work assignment. Assembly works lasting several months will be invoiced monthly.
- Waiting and assembly down times which are not caused by us or by our affiliated partner company will be calculated separately.

Do not belong to the scope of services

- Social facilities for our assembly personal
- Supply of hoists, crane, work platforms, scaffoldings
- Disposal of dismantled / old installation parts
- Disposal of packaging materials as well as the return of pallets and reels
- Laying of electrical cables beyond the strain relief
- Supply and mounting of cable routes or terminal and junction boxes
- Connecting and disconnecting the electrical network
- Separate journey for test drive according to electrical /commissioning works of the customer
- Protecting and moving the installation

Working Times

The regular working time is from

Monday to Thursday from 07:00 to 16:00 o'clock

On Friday from 07:00 to 12:00 o'clock

The maximal assembly time is limited to 10 hours a day and should not be exceeded. The break times of 20 minutes (breakfast break) and of 40 minutes (lunch break) have to be observed and will not be invoiced.

- COMPONENTS
- TOOLS FOR BELTS
- SPECIAL ENGINEERING
- CONVEYOR TECHNOLOGY

Hourly wage rates – Assembly

Master	126.00 EUR
Assembly supervisor	97.50 EUR
Assembler	84.00 EUR
Assistant	74.00 EUR
Software engineer	105.00 EUR
Electrician	86.00 EUR

Surcharges

for the preliminary 2 extra hours per weekday	25%
for every additional hour on weekday and for working on Saturday	50%
For working on weekday between 22:00 and 06:00 hours	75%
For working on Sunday, on public and church holydays	100%
Special surcharges, like dirty-work bonus or similar cases as per tariff agreement (wage agreement).	

Allowance, travel and accommodation expenses

The driving time is considered as working time. Should extra hours arise owing to the duration of the driving time and working time, these will be then invoiced at the correspondent surcharge rate.

Allowance:

- after 8 hours: 16.00 EUR
- several days: 32.00 EUR

We charge following tariff, for using a car: 1.50 EUR/km; for using of car with a trailer: 2.10 EURO/km and for journeys with the truck 2.50 EUR/km.

The costs of accommodation are calculated on the basis of the whole expenditure or directly covered by the customer. Waiting times arising from causes for which we are not responsible are calculated with the correspondent surcharge.

Free from all other claims, we are only liable for the correct assembly/ dismantling.

Hourly wage rates – Construction

For initial recording/informal meeting/layout, construction, issuing CAD-drawings,...	100.00 EUR
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Hourly wage rates – Fabrication, Workshop

Water jet cutting	140.00 EUR
CNC-machines (turning/milling)	110.00 EUR
Other machining	62.00 EUR

Necessary initial recordings and construction designs, or modification of existing construction parts are calculated on the basis of above-mentioned hourly wage rates.

The billing takes place for every 15 minutes started.

Marktredwitz, June 2024